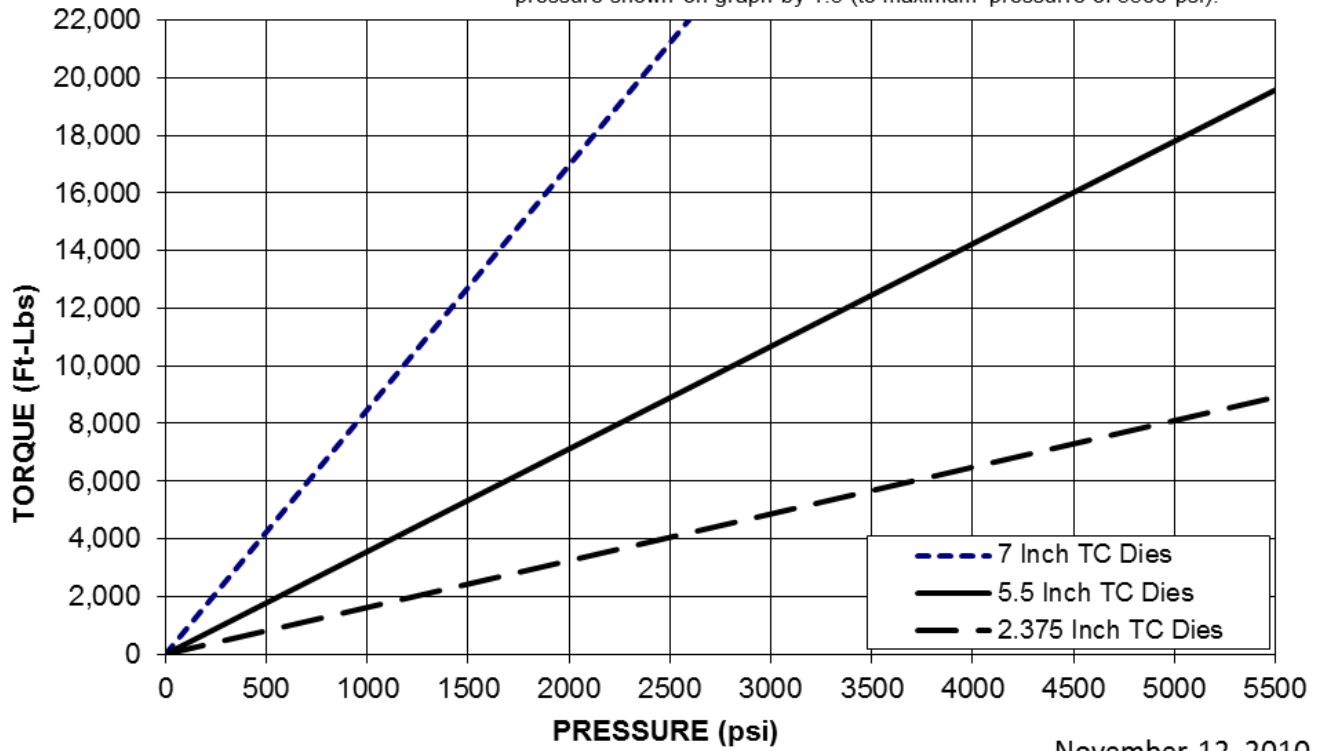


FRICITION BITE UNIT (FBU) ENGINEERING DATA SHEET

04A09D FBU Pressure For Grabbing

NOTE: when using Aluminum Dies they need more pressure so multiply pressure shown on graph by 1.5 (to maximum pressure of 5500 psi).



November 12, 2010