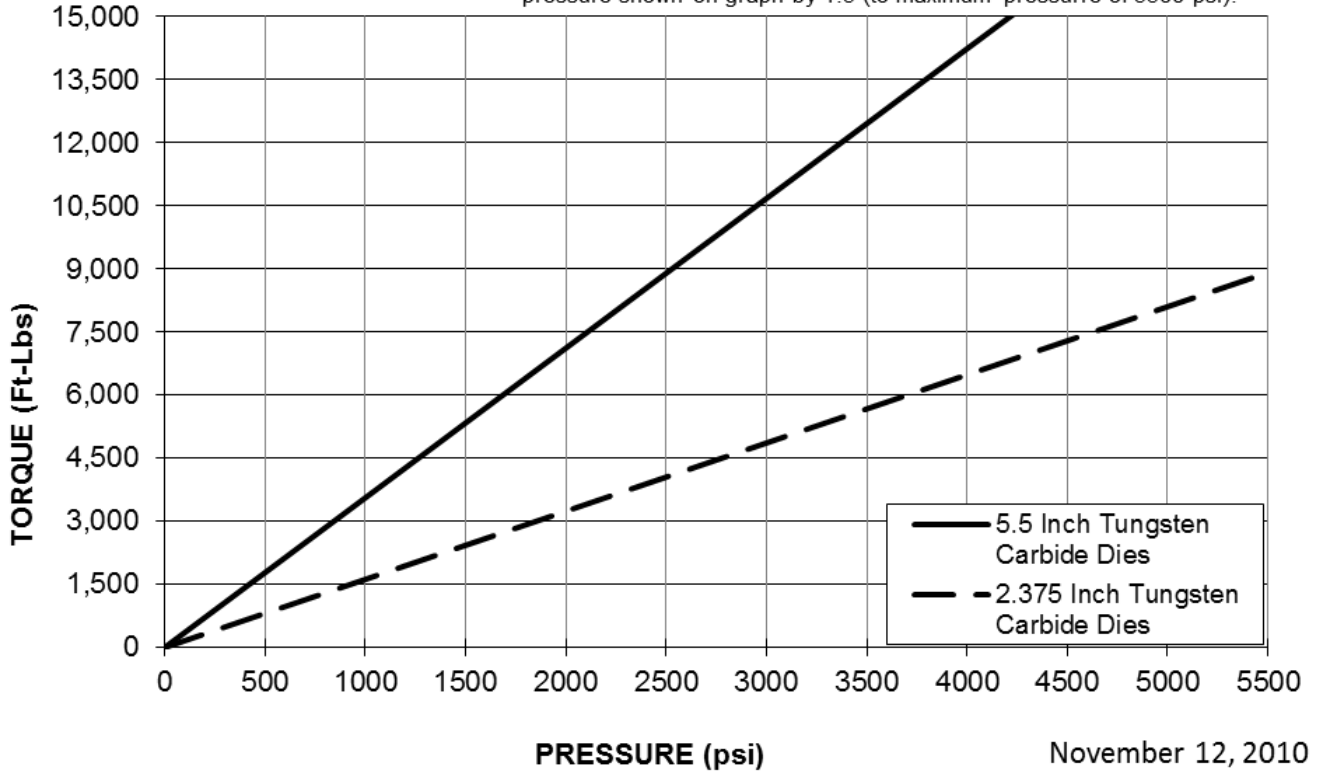


**FRICITION BITE UNIT (FBU) ENGINEERING DATA SHEET**

**04A05C FBU Pressure For Grabbing**

**NOTE:** when using Aluminum Dies they need more pressure so multiply pressure shown on graph by 1.5 (to maximum pressure of 5500 psi).



November 12, 2010